



# **8801 Electric Round-corner Cutter**

## **Operation Manual**

## I Product Usage

It is used for round-angle cutting to the soft materials such as paper in the printing and packaging industry.

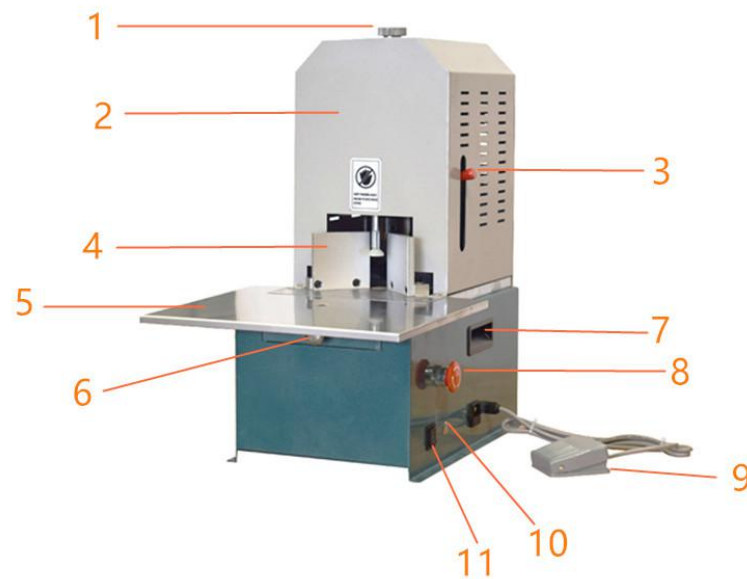
## II Product Characteristics

1. It is firstly innovated in the homeland with the optional type cutter head with 7 kinds of knives which can be fast changed within 30 seconds.
2. It can cut with large quantity while its electric operation, which can save the labor cost with good quality and high efficiency.

## III Technical Parameters

Max. Angle	R10
Min. Angle	R3
Max. Cutting Height	2.76" (70mm )
Working Frequency	60 times/min
Power Supply	110V/180W
Packing Size	17.7"×13.4"×26" (450×340×660mm)
Machine Weight	100 lbs (45KGS)
Number of knives	7 (R3,R4,R5,R6,R8,R9,R10)

## IV Component Instructions



- |                             |                          |
|-----------------------------|--------------------------|
| 1. Device of changing knife | 2. Cover                 |
| 3. Switch of changing knife | 4. Lay guide             |
| 5. Work table               | 6. Paper scrap box       |
| 7. Plastic handle           | 8. Emergency stop button |
| 9. Foot switch              | 10. Inching switch       |
| 11. Power switch            |                          |

## V Notice

1. Oil-free operation is strictly prohibited.
2. Because knives are sharp, it is prohibited that you put foreign matter into the machine to avoid harm.

## VI Operation Procedures

1. Plug in.
2. Put 30# machine oil on the slide bar.
3. According to the size of round-corner needed, select the corresponding round-corner knife, put paper on the work table (5) and against the lay guide (4) then stamp the foot switch (9) to finish cutting.

## **VII Adjustment**

### **Adjustment of lay guide:**

Press the emergency stop button (8), press lightly inching switch (10), make the knife fall down, then use the tool setting device to make lay guide perpendicular to knife, finally tighten the screws of lay guide.